










PRODUCT INFORMATION



MTK Acrylic Urethane

Background		Mixing (cont.)	
MTK is a fast drying, two component, acrylic urethane designed for today's automotive collision centers.		Additives	
MTK Acrylic Urethane		MR189 Retarder Add 10% to RTS quart	
Color		MX193 Flex Add Add 10% to RTS quart	
MTK Acrylic Urethane		MX194 Fisheye Elim. Add ½ oz. to RTS quart	
Reducer		MX195 Accelerator Add 1 oz. to RTS quart	
MR185 Fast, MR186 Medium, MR187 Slow, MR188 Very Slow		MX200 Accelerator Add ½ oz. to RTS quart	
Hardener		Application	
MH167 Fast, MH168 Slow, MH169 Very Slow		Coats	
Compatible Substrates		 2 coats or until hiding	
Cured, cleaned and sanded OEM and refinish enamels		Air pressure	
MP170 Epoxy Primer		 HVLP 8 - 10 psi at the air cap	
*MP176 Etch Primer - <i>*Should be primed before topcoating</i>		Conventional 40 - 50 psi at the gun	
MP178 Plastic Primer		Gun setup	
MP180 2K Sealer		1.4 - 1.6 mm or equivalent	
MP181 1K Primer Surfacer		Dry Times	
MP182 2K Urethane Surfacer		Between coats	
MP183 Compliant Sealer		 5 - 10 minutes at 70°F (21°C)	
MP184 Compliant Surfacer		Air dry	
MX198 Polyester Primer			
MP210 1K High Solids Primer		Dust: 45 min	
MP211 2K High Solids Primer		Tack: 3 to 5 hours	
MP213 GP Sealer		Tape: 12 hours	
MP281 1K Light Gray Primer Surfacer		Dry: 16 hours at 70°F (21°C) to polish and put into service	
Preparation		Clear: 4-6 hours	
Surface cleaning		Force dry	
MX190 Cleaner, MX191 Low VOC Cleaner, MX192 Plastic Cleaner		30 minutes at 140°F (60°C), wait 8 hours to polish and put into service	
Sanding		IR	
400 grit (machine or dry hand) or 500 grit (wet) on old finishes and primer Surfacer		10 - 15 minutes	
Mixing		Clean Up	
Ratios		Clean spray guns, gun cups, storage pots, etc., thoroughly with MR Reducer, MS100 General Purpose Solvent or other appropriate clean up solvent after each use. Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.	
Standard		Properties	
 $\frac{\text{MTK}}{4} : \frac{\text{MR Reducer}}{1} : \frac{\text{MH167 / MH168 / MH169}}{1}$		VOC	
Higher Solids		Package 4.5 lb./gal.	
 $\frac{\text{MTK}}{4} : \frac{\text{MR Reducer}}{1/2} : \frac{\text{MH167 / MH168 / MH169}}{1}$		Applied (4:1:1) 5.0 lb./gal. max.	
 Pot life 8 hours at 70°F (21°C)		Applied (4:½:1) 5.0 lb./gal. max.	
Tinting		Film build per coat	
MTK may be tinted up to 10% with OMNI™ AU mixing bases		Applied (4:1:1) 0.8 - 1.2 mils	
Color plus clear		Applied (4:½:1) 1.0 - 1.4 mils	
1 part of RTS color can be mixed with up to 1 part RTS MC160, MC161, or MC260 clear on last coat.		Square foot coverage at 1 mil	
Limitations		Applied (4:1:1) 478 - 562 sq. ft. / gal., no loss	
Omni™ AU and Omni™ LV should not be combined with components of other product lines.		Applied (4:½:1) 532 - 624 sq. ft. / gal., no loss	
Important			
The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions. See Material Safety Data Sheet and Labels for additional safety information and handling instructions. EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320.			