







## MCV Acrylic Urethane

<p><b>Background</b></p> <p>MCV Acrylic Urethane is a single stage color system designed for fleet applications which require exceptional gloss and metallic control in a conventional solids product.</p>	<p><b>Mixing (cont.)</b></p> <p><b>Tinting</b> Can only be tinted with M300 series tints.</p> <p><b>Additives</b> Up to 6 oz. of MX200 Accelerator may be added per RTS Gallon.</p>														
<p><b>MCV Acrylic Urethane</b></p> <p><b>Color</b> MCV Acrylic Urethane</p> <p><b>Hardener</b> MFA362, MFA363, MFA364</p> <p><b>Reducer</b> MR185 Fast, MR186 Medium, MR187 Slow, MR188 Very Slow</p>	<p><b>Application</b></p> <p><b>Coats</b>  2 coats or until hiding.</p> <p><b>Air pressure</b>  HVLP 8 - 10 psi at the air cap Conventional 45 - 55 psi at the gun</p> <p><b>Gun setup</b> 1.3 - 1.6 mm or equivalent</p>														
<p><b>Compatible Substrates</b></p> <p>Cured, cleaned and sanded OEM and fleet finishes MP170 Epoxy Primer MP176 Etch Primer* MP178 Plastic Primer MP180 2K Sealer MP182 2K Urethane Surfacer MP183 Compliant Sealer MP184 Compliant Surfacer MX198 Polyester Primer MP210 1K High Solids Primer MP211 2K High Solids Primer MP213 GP Sealer</p> <p>*For optimum properties, MP176 should be overcoated with a primer surfacer or sealer before topcoating.</p>	<p><b>Dry Times</b></p> <p><b>Air dry at 70°F (21°C)</b>  16 hours</p> <p><b>Between coats</b>  7 - 10 minutes</p>														
<p><b>Preparation</b></p> <p><b>Surface cleaning</b> MX190 Cleaner, MX191 Compliant Cleaner, MX192 Plastic Cleaner</p> <p><b>Sanding</b> 280 - 320 grit (machine or dry hand) on old finishes and primers.</p>	<p><b>Clean Up</b></p> <p>Clean spray guns, gun cups, storage pots, etc., thoroughly with MR Reducer, MS100 General Purpose Solvent or other appropriate clean up solvent after each use. Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.</p>														
<p><b>Mixing</b></p> <p><b>Ratios</b></p> <div style="display: flex; align-items: center; justify-content: center;">  <div style="margin-left: 20px;"> <p style="text-align: right; margin-right: 10px;">MFA</p> <table style="border: none;"> <tr> <td style="text-align: center;">MCV-Color</td> <td style="text-align: center;">MR Reducer</td> <td style="text-align: center;">362/363/364</td> </tr> <tr> <td style="text-align: center;">4</td> <td style="text-align: center;">1</td> <td style="text-align: center;">2</td> </tr> </table> </div> </div> <p> Pot life is approximately 6 hours at 70°F (21°C).</p>	MCV-Color	MR Reducer	362/363/364	4	1	2	<p><b>Properties</b></p> <p><b>VOC</b></p> <table style="width: 100%; border: none;"> <tr> <td>Package</td> <td style="text-align: right;">3.3 to 3.5 lb./gal. max.</td> </tr> <tr> <td>Applied (4:1:2)</td> <td style="text-align: right;">4.4 to 5.0 lb./gal. max.</td> </tr> </table> <p><b>Dry film build per coat</b></p> <table style="width: 100%; border: none;"> <tr> <td>Applied (4:1:2)</td> <td style="text-align: right;">0.8 - 1.0 mil</td> </tr> </table> <p><b>Square foot coverage at 1 mil</b></p> <table style="width: 100%; border: none;"> <tr> <td>Applied (4:1:2)</td> <td style="text-align: right;">600 to 627 sq. ft. / gal., no loss</td> </tr> </table>	Package	3.3 to 3.5 lb./gal. max.	Applied (4:1:2)	4.4 to 5.0 lb./gal. max.	Applied (4:1:2)	0.8 - 1.0 mil	Applied (4:1:2)	600 to 627 sq. ft. / gal., no loss
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<p><b>Limitations</b></p> <p>Omni™ AU and Omni™ LV should not be combined with components of other product lines.</p>															
<p><b>Important</b></p> <p>The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions. <b>See Material Safety Data Sheet and Labels for additional safety information and handling instructions.</b> <b>EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (304) 843-1300; IN CANADA (514) 645-1320.</b></p>															