



PRODUCT INFORMATION



MP213 GP Sealer

Background

MP213 is a fast drying, one component, gray sealer. When blended at its recommended mix ratio, MP213 offers a 4.6 lbs./Gal VOC sealer useful in VOC restricted areas.

MP213 Enamel Sealer

Primer

MP213 GP Sealer

Reducer

MR185 Fast, MR186 Medium, MR187 Slow, MR188 Very Slow

Compatible Substrates

Cleaned, sanded, and etch primed steel, galvanized and aluminum
Sanded and cleaned body filler
Cured, cleaned and sanded OEM and refinish coatings
MP170 Epoxy Primer
MP176 Etch Primer
MP178 Plastic Primer
MP181 1K Primer Surfacer
MP182 2K Urethane Surfacer
MP184 Compliant Surfacer
MP210 1K High Solids Primer
MP211 2K High Solids Primer

Preparation

Surface cleaning

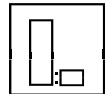
MX190 Cleaner, MX191 Compliant Cleaner

Sanding

120 - 180 grit on bare metal, before MP170 Epoxy Primer
360-400 grit on old finishes, body filler, or Primer Surfacer.

Mixing

Ratios



MP213 : MR Reducer
4 : 1

Additives

None

Application

Coats



1 wet coat

Air pressure



HVLP 8 - 10 psi at the air cap
Conventional 40 - 50 psi at the gun

Gun setup

1.5 - 1.7 mm or equivalent

Dry Times

Air dry



15 minutes at 70°F (21°C) to topcoat
Scuff and re-seal after 72 hours
Touch: 15 minutes
Handle: 90 minutes
Cure: 24 hours

Clean Up

Clean spray guns, gun cups, storage pots, etc., thoroughly with MR Reducer, MS100 or other appropriate clean up solvent after each use. Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.

Properties

VOC

Package 4.0 lb./gal.
Applied (4:1) 4.6 lb./gal.

Dry film build per coat

Applied (4:1) 0.6 - 1.0 mil

Square foot coverage at 1 mil

Applied (4:1) 550 sq. ft. / gal., no loss

Limitations

Omni™ MP or MX Primers should not be combined with components of other Product Lines.

Important

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions. EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320.