

JP315 1K Acrylic Sealer

Background

JP315 is a fast drying, one component, gray sealer designed to improve topcoat hold out

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Primer

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Reducer

JR505 Fast, JR506 Medium, JR507 Slow, JR508 Very Slow

Compatible Substrates

Cleaned, sanded, and etch primed steel, galvanized and aluminum. Sanded and cleaned body filler, cured, cleaned and sanded OEM and refinish coatings.

JP315 may applied over:

JP Series Epoxy, JP202
JP205, JP215, JP233
JP301, JP285

JP315 may be overcoated with:

JE, JB, JBP, JAU

Preparation

Surface cleaning

JX101 Wax and Grease Remover

Sanding

360-400 grit on old finishes, body filler, or Primer Surfer.

Mixing

Ratios



JP315 : JR Reducer
4 : 1

Additives

None

Application

Coats



1 wet coat

Air pressure



HVLP 8 -10 psi at the air cap
Conventional 40 - 50 psi at the gun

Gun setup

1.5 - 1.7 mm or equivalent

Dry Times

Air dry



15 minutes at 70°F (21°C) to topcoat
Scuff and re-seal after 72 hours

Touch: 15 minutes
Handle: 90 minutes
Cure: 24 hours

Clean Up

Clean spray guns, gun cups, storage pots thoroughly with JR Reducer, General Purpose Solvent or other appropriate clean up solvent after each use. Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.

Properties

VOC

Package 4.02 lb/gal (482gm/l)
Applied Less exempts 4:1 4.60 lb/gal (551gm/l)

Dry film build per coat

Applied 4:1 0.6 - 1.0 mil

Square foot coverage at 1 mil

Applied 4:1 550 sq. ft. / gal., no loss

Precautionary Information:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (304) 843-1300; IN CANADA (514) 645-1320.

Material Safety Data Sheet:

Material Data Safety Sheets for the PPG products mentioned in this publication are available through your PPG ShopLine™ Distributor. To the best of our knowledge, the technical information in this bulletin is accurate; however, since PPG Industries is constantly improving its coating and paint formulas, the current technical data may vary somewhat from what was available when this bulletin was printed. Contact your ShopLine™ Distributor for the most up-to-date information.