

# Product Information

## JP205 Gray Polyester Primer / Filler

#### Background

JP205 Gray polyester primer / filler is a fast drying, two component, high build primer/filler which may be used in areas where VOC compliance is required.

#### JP205 Gray Polyester Primer / Filler

**Primer Filler** 

JP205 Gray Polyester Primer / Filler

#### Hardener

JX999 Polyester Primer / Filler Hardener

#### **Compatible Substrates**

Properly cleaned and sanded steel, galvanized, and aluminum. Sanded and cleaned Body Filler, Cured, cleaned and sanded OEM and refinish coatings. Do not apply over:

JP215 Etch Primer, JP301 Plastics Plastic Adhesion Promoter, JP315 Acrylic Sealer or JP233 1K Acrylic Primer

#### Preparation

Surface Cleaning JX101 Wax and Grease Remover

#### Sanding

120 - 180 grit on bare metal 180 - 240 grit on old finishes and body filler

#### Mixing

Ratios

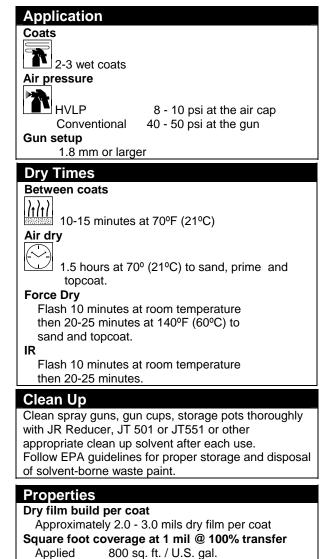
Add 2% by weight of JX 999 or one tube (0.75 fluid oz.) of MX 199 per quart of JP205

### Pot Life

(A) (B)

Pot life is 40-50 min. at 70°F (21°C).

Additives None





RTS Combinations:	JP205 (package)	JX999(MX199) (package)	JP205 + JX999
Volume Ratio:	N/A	N/A	2 wt. % JX999 added
Applicable Use Category	Primer	Primer	Primer
VOC Actual (g/L)	299	23	130
VOC Actual (lbs/gal)	2.50	0.20	1.03
VOC Regulatory (less water less exempt) (g/L)	395	23.84	163
VOC Regulatory (less water less exempt) (lbs/gal)	3.30	0.20	1.36
Density (g/L)	1390	1009	1390
Density (lbs/gal)	11.60	8.42	11.60
Volatiles wt. %	35.4	2.4	22.9
Water wt. %	0.0	0.0	0.0
Exempt wt. %	13.9	0.0	13.9
Water vol. %	0.0	0.0	0.0
Exempt vol. %	24.4	0.0	24.4
Solids vol. %	43.1	97.6	63.2
Sq Ft. Coverage / U.S.gal. 1 mil. @ 100% transfer efficiency	N/A	N/A	1014

#### Precautionary Information:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320.

#### Material Safety Data Sheet:

Material Data Safety Sheets for the PPG products mentioned in this publication are available through your PPG *Shop-Line<sup>TM</sup>* Distributor To the best of our knowledge, the technical information in this bulletin is accurate; however, since PPG Industries is constantly improving its coating and paint formulas, the current technical data may vary somewhat from what was available when this bulletin was printed. Contact your *Shop-Line<sup>TM</sup>* Distributor for the most up-to-date information.



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