

Product Information

JAU Direct Gloss Acrylic Urethane

Background

JAU is a fast drying, two component, acrylic urethane designed for today's automotive collision centers.

JAU Direct Gloss Acrylic Urethane

Color

JAU Acrylic Urethane

Reducer

JR505 Fast, JR506 Medium, JR507 Slow,

JR508 Very Slow

Hardener

JH6670 Fast, JH6680 Medium, JH6690 Slow

Compatible Substrates

Cleaned, sanded, cured, cleaned and sanded OEM and refinish coatings.

JAU may be applied over:

JP Series Epoxies, JP202, JP205, JP215*, JP233, JP285, JP301, JP315, JP385

* prime before topcoating

Preparation

Surface cleaning

JX101 Wax and Grease Remover,

JX992 Plastic Cleaner

400 grit (machine or dry hand) or 500 grit (wet) on old finishes and primer Surfacers

Mixing

Ratios



JAU JR50X JH66XX : 1



Pot life 8 hours at 70°F (21°C)

Tinting

JAU may be tinted up to 10% with J mixing bases

Color/Clear

1 part of RTS color can be mixed with up to 1 part RTS JC661 clear in the last coat being sure to use the same hardener in both color and clear.

Additives JX993 10% to RTS quart

JX994 0.5 oz. to RTS quart JX996 0.5 oz. to RTS quart

Application

Coats



2 coats or until hiding

Air pressure



HVLP 8 - 10 psi at the air cap 40 - 50 psi at the gun Conventional

Gun setup

1.4 - 1.6 mm or equivalent

Dry Times

Between coats



5 - 10 minutes at 70°F (21°C)

Air dry

Dust: 45 min Tack: 3 to 5 hours Tape: 12 hours

Dry: 16 hours at 70°F (21°C) to polish and

put into service

Clear: 4-6 hours

Force dry

30 minutes at 140°F (60°C), wait 8 hours to

polish and put into service.

IR

10 - 15 minutes

Clean Up

Clean spray guns, gun cups, storage pots thoroughly with JR Reducers, General Purpose Solvent or other appropriate clean up solvent after each use. Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.

Properties

VOC

Package 4.50 lb/gal (539 gm/l) Applied Less exempts 4:1:1 5.00 lb/gal (599 gm/l) max.

Film build per coat

Applied (4:1:1)

0.8 - 1.2 mils

Square foot coverage at 1 mil

478 - 562 sq. ft. / gal., no loss Applied (4:1:1)

Precautionary Information:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (304) 843-1300; IN CANADA (514) 645-1320.

Material Safety Data Sheet:

Material Data Safety Sheets for the PPG products mentioned in this publication are available through your PPG ShopLine™ Distributor. To the best of our knowledge, the technical information in this bulletin is accurate; however, since PPG Industries is constantly improving its coating and paint formulas, the current technical data may vary somewhat from what was available when this bulletin was printed. Contact your *ShopLine™* Distributor for the most up-to-date information.